

Date: Monday, 7/16/2007 2:46:18 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	BUSHING	
Job Number	33559			Part Number	D2570	
Estimate Number	10175			Drawing Number	D2570 REV B	
P.O. Number	:			Project Number	N/A	
This Issue	7/16/2007	S.O. No.	:	Drawing Revision	B	
Prsht Rev.	NC			Material	:	
First Issue	/ /	Type	MACHINED PARTS	Due Date	7/30/2007	Qty:
Previous Run	33468					
Written By	<u>JH</u>					
Checked & Approved By	<u>JH</u> 07.07.17					
Comment	Est E 02.08.29 Re-format; Removed finishing; Material change K J est F 07.07.06 rev B dwg EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M303R0750	303 Round Bar .75"	
		Comment: Qty.: 0.0810 f(s)/Unit Total: 40.4775 f(s) Material: Ø0.750 AISI 303 SS Rod (M303R0.750) Batch 105145	
			<i>DSP 07/08/09 20 07/08/11</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr and tumble	
			<i>DSP 07/08/09 20 07/08/11</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
			<i>DSP 07/08/09 14 07/08/11 310</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
			<i>8/6 07/08/13 310</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	
			<i>8/6 07/08/13 310</i>

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 33559

Part Number: D2570

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

7/07.08.13

Job Completion



c 7/08/13

DART AEROSPACE LTD	Work Order:	33559
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570 Rev: A B 04 07.07.17		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

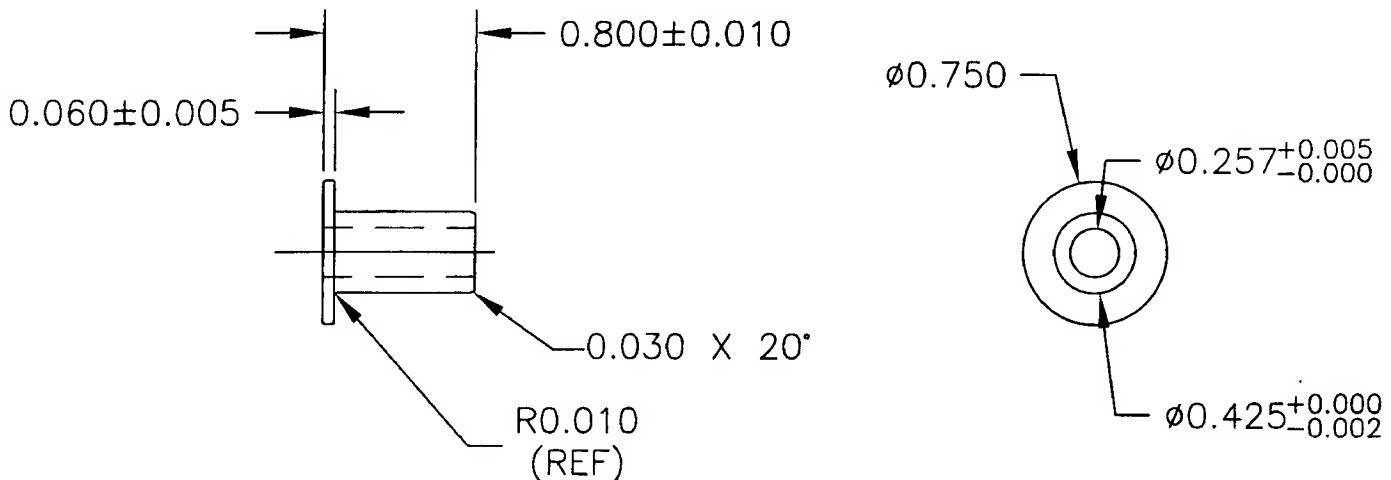
## X First Article Prototype

Measured by: <u>DJP</u>	Audited by: <u>BC</u>	Prototype Approval: N/A
Date: <u>7/08/09</u>	Date: <u>07-08-09</u>	Date:

Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	FF

**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>TH</i>	APPROVED <i>TH</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

**RELEASED**  
07.06.28 *TH***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *33559*

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